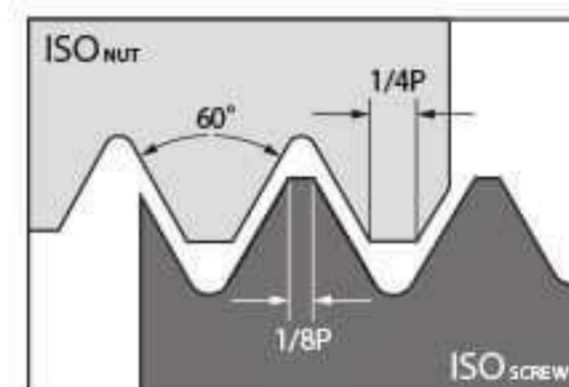
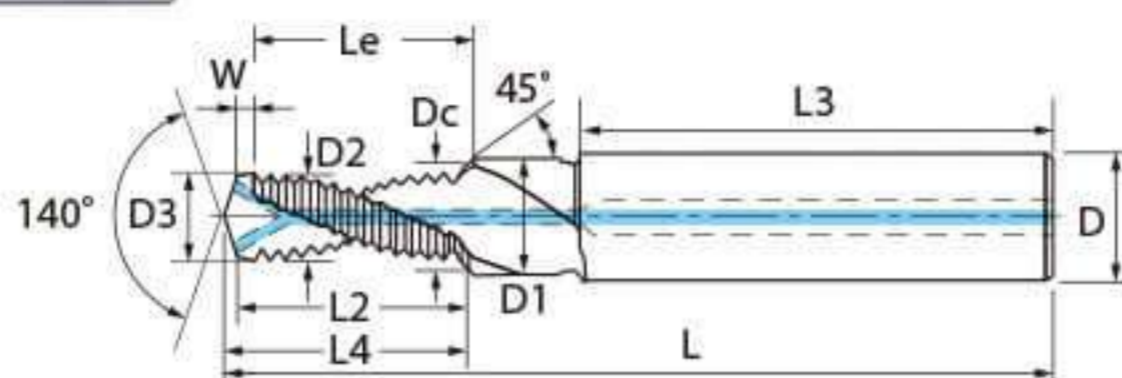


鎢鋼內冷鑽銑螺紋銑牙刀 (內牙)

Carbide Thread Drill Milling Tools With Coolant Hole (Internal)



(一) 牙的長度-可到2D

(1) Thread Length-Up To 2D (D=Nominal Thread Size)

| 編號 (Number) | 牙尺寸 (Thread Size) | 螺距 (Pitch) | 尺寸mm | | | | | | | | | | | 刀數 (T) | 齒數 (Zt) | 價格 (Price) |
|----------------|----------------------|---------------|------|------|------|----|-----|------|------|----|------|------|------|-----------|------------|---------------|
| | | | L | L4 | L2 | L3 | W | Le | D3 | D | D1 | Dc | D2 | | | |
| JFWD0810 | M6x1.0 | 1 | 60 | 14.5 | 13.7 | 36 | 1 | 12.7 | 5.0 | 8 | 6.6 | 6.3 | 4.85 | 2 | 11 | |
| JFWD10125 | M8x1.25 | 1.25 | 75 | 18.2 | 17.1 | 40 | 1.3 | 15.8 | 6.8 | 10 | 9.0 | 8.3 | 6.45 | 2 | 11 | |
| JFWD1215 | M10x1.5 | 1.5 | 80 | 23.4 | 22.1 | 45 | 1.5 | 20.6 | 8.5 | 12 | 11.0 | 10.3 | 8.08 | 2 | 12 | |
| JFWD14175 | M12x1.75 | 1.75 | 100 | 27.1 | 25.5 | 45 | 1.5 | 24 | 10.3 | 14 | 13.5 | 12.3 | 9.74 | 2 | 12 | |

(二) 牙的長度-可到2.5D

(2) Thread Length-Up To 2.5D (D=Nominal Thread Size)

| 編號 (Number) | 牙尺寸 (Thread Size) | 螺距 (Pitch) | 尺寸mm | | | | | | | | | | | 刀數 (T) | 齒數 (Zt) | 價格 (Price) |
|----------------|----------------------|---------------|------|------|------|----|-----|------|-----|----|------|------|------|-----------|------------|---------------|
| | | | L | L4 | L2 | L3 | W | Le | D3 | D | D1 | Dc | D2 | | | |
| JFWDL0810 | M6x1.0 | 1 | 60 | 16.5 | 15.7 | 36 | 1.0 | 14.7 | 5.0 | 8 | 6.6 | 6.3 | 4.85 | 2 | 13 | |
| JFWDL10125 | M8x1.25 | 1.25 | 75 | 23.2 | 22.1 | 40 | 1.3 | 20.8 | 6.8 | 10 | 9.0 | 8.3 | 6.45 | 2 | 15 | |
| JFWDL1215 | M10x1.5 | 1.5 | 80 | 27.9 | 26.6 | 45 | 1.5 | 25.1 | 8.5 | 12 | 11.0 | 10.3 | 8.08 | 2 | 15 | |

加工過程

